

MICRO TREND UTREND UTC SERIES

Supported Series: MICRO TREND UTREND UTC SERIES

Website: <http://www.utrend.com.tw/f-all.htm>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	MICRO TREND UTREND UTC SERIES		
PLC I/F	RS232		
Baud rate	38400	4800 ~ 115200	
Data bits	8	7, 8	
Parity	None	None, Even, Odd	
Stop bits	1		

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	M_BIT	DDDDh	10 ~ 2047f	*Note1
DW	I	DDDD	0 ~ 2047	Float
DW	P	DDDDDD	0 ~ 432143	Float
DW	Q	DDDD	0 ~ 2047	Float
DW	M	DDDD	1 ~ 2047	Float
DW	R	DDDD	0 ~ 1023	Float
DW	I_INT	DDDD	0 ~ 2047	
DW	P_INT	DDDDDD	0 ~ 432143	
DW	Q_INT	DDDD	0 ~ 2047	
DW	M_INT	DDDD	1 ~ 2047	
DW	R_INT	DDDD	0 ~ 1023	
DW	I_ASCII	DDDD	0 ~ 2047	
DW	P_ASCII	DDDDDD	0 ~ 432143	
DW	Q_ASCII	DDDD	0 ~ 2047	
DW	M_ASCII	DDDD	1 ~ 2047	
DW	R_ASCII	DDDD	0 ~ 1023	

*Note1: Use M_Bit to match the original software, you need to add 0 (INDEX 0) after the address

E.g: M16, for EasyBuilder pro objects should be key M160.

M2, for EasyBuilder Pro objects should be key M20.

Wiring Diagram:

Diagram 1

RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

